

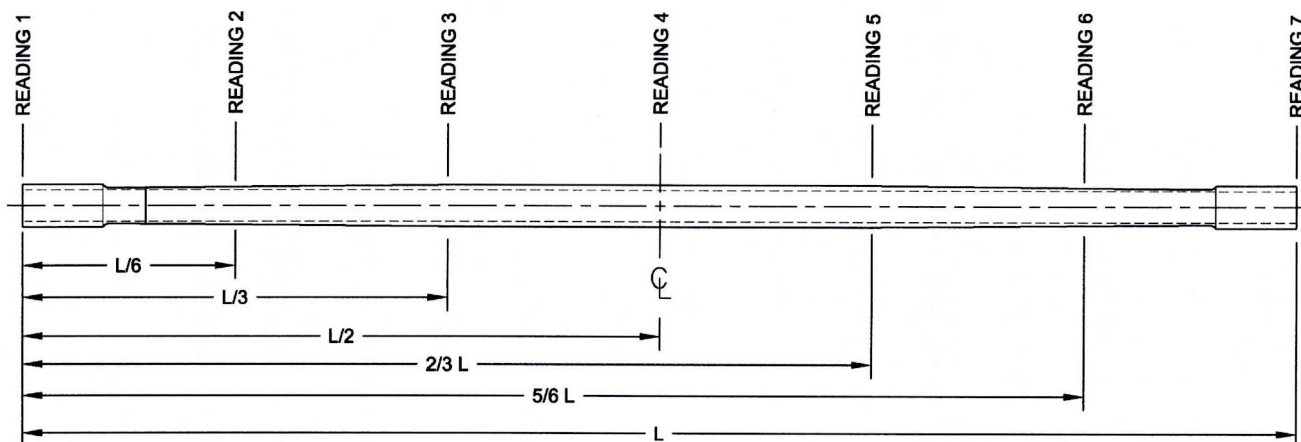
<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Crosstube Assembly (AW119 MKII Fwd)	<b>Part Number:</b>	<b>D119-796-141TRN</b>
<b>Inspection Dwg:</b> D119-796-141 <b>Rev:</b> H		<b>Page 1 of 2</b>

### FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	6.00	+/-0.030					
	2.516	+/-0.005					
	2.333	+0.005/-0.000					
	2.333	+0.005/-0.000					
	2.408	+0.005/-0.000					
	2.502	+0.005/-0.000					
	2.596	+0.005/-0.000					
	2.596	+0.005/-0.000					
SIDE B	6.00	+/-0.030					
	2.516	+/-0.005					
	2.333	+0.005/-0.000					
	2.333	+0.005/-0.000					
	2.408	+0.005/-0.000					
	2.502	+0.005/-0.000					
	2.596	+0.005/-0.000					
	2.596	+0.005/-0.000					
	102.26	+/-0.020					

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### WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation $\Delta w$ (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						0.030"
READING 2 L=						
READING 3 L=						0.063"
READING 4 L=						
READING 5 L=						
READING 6 L=						0.030"
READING 7 L=						

#### Calibration Result

Actual Block Thickness: \_\_\_\_\_

Sitescan 250 Measured Thickness: \_\_\_\_\_

<b>Measured by:</b>	
<b>Date:</b>	

<b>Audited by:</b>	
<b>Date:</b>	

<b>Preliminary Approval:</b>	
<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A	15.04.14	New Issue (P/O D119-796-101)	KJ	
B	15.05.14	Tolerances revised per Dwg Rev G	KJ	
C	16.05.27	Dwg Rev updated	KJ	
D	16.09.13	Tolerance revised for Reading 3, 6 & 7	KJ	